THE UTILITY VISE

The utility, or workshop vise, is a lighter duty version of the machinist's vise. It usually has pipe jaws located below the flat jaw facings and comes in jaw widths from three to five inches. The Acme thread, or the screw that draws the jaws together, may or may not be exposed. Most models are made with swivel bases and replaceable jaw inserts.

FIG. 29. The Utility Vise, like the machinist's vise, should also be bolted to the workbench top, never screwed in place.