STAR DRILLS

The cutting end of a star drill resembles four chisels joined at their cutting edges to form a cross.

**Proper Uses.** Star drills are designed for drilling holes in masonry (stone, concrete, brick, etc.). They should be struck squarely with a hand drilling hammer or sledge, and the drill should be rotated after each blow.

**Abuse/Misuse.** Never use a star drill on anything but masonry. Never use a star drill with a dull cutting edge or with a chipped, battered or mushroomed struck face.

**When to Replace.** Discard any star drill if it is bent or shows dents, cracks, chips, mushrooming, or excessive wear. If cutting edges are dull, they may be redressed as instructed in Section V.