Scaling and chipping hammers are special-purpose tools and are made in varying configurations by different manufacturers. The two patterns illustrated are typical.

**Proper Uses.** These hammers are popular in iron foundries and welding shops. They are designed for chipping welds, scale, rust and paint from unhardened metal.

**Abuse/Misuse.** *Never* use these hammers for any but the above purposes. *Never* use a hammer with loose or damaged handle.

**When to Replace.** Discard any hammer if it shows dents, cracks, chips, mushrooming, excessive wear, or dulling. If handle only is damaged, replace it with an equivalent new handle.