Hand punches are made in the various patterns illustrated from square, round, hexagon or octagon steel stock.

**Proper Uses.** Punches are designed to mark metal and other materials softer than the point end, drive and remove pin and rivets, and align holes in different sections of material.

![Hand Punching Image]

**Abuse/Misuse.** Never use a punch with a mushroomed struck face or with a dull, chipped or deformed point.

**When to Replace.** Discard any punch if it is bent or shows dents, cracks, chips, mushrooming or excessive wear. If point is dull or deformed, it may be redressed as instructed in Section V.