Drift pins are made from round steel stock. The Plug or Standard type has an abrupt taper at one end and a longer taper at the other end. The Barrel type has equal tapers at both ends.

**Proper Uses.** Drift pins are designed for aligning holes in metal.

**Abuse/Misuse.** Never use a drift pin as a punch. Never strike a drift pin if either end is chipped or mushroomed.

**Wrong**

**When to Replace.** Discard any drift pin if it is bent or either end shows dents, cracks, chips, mushrooming or excessive wear. Deformed points may be redressed as instructed in Section V.